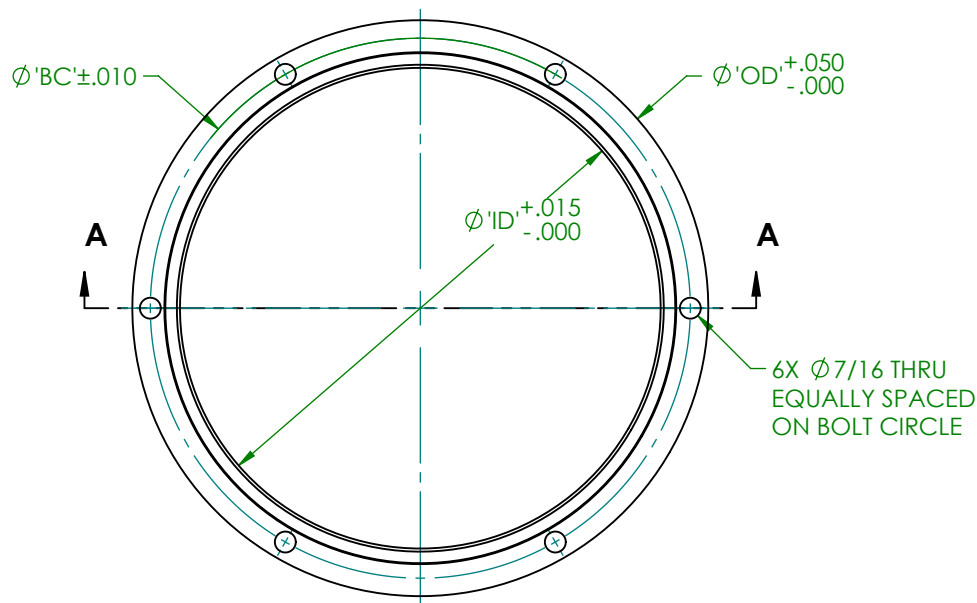


NOM DIA	'OD'	'BC'	'ID'	'IDG'
8"	8.000	7.250	6.500	6.645
12"	12.000	11.250	10.000	10.145
15"	15.000	14.250	13.000	13.145

NOTE:

1. 'T' = THICKNESS IN SIXTEENTHS FROM 1/4" TO 1 15/16". SPECIFY WHEN ORDERING.
2. (6) 3/8-16 UNC STAINLESS STEEL HEX HEAD BOLTS ARE SHIPPED WITH L-868 FLANGE RING. BOLT LENGTH IS BASED ON AND IS SUITABLE FOR THE THICKNESS OF THE FLANGE RING ORDERED. IF FLANGE RING IS TO BE STACKED OVER A SPACER RING, THE SPACER RING THICKNESS MUST BE ACCOUNTED FOR IN BOLT LENGTH DETERMINATION TO PROVIDE A MINIMUM OF 1/2" THREAD ENGAGEMENT.
3. MATERIAL-ASTM A36 STEEL
4. FINISH-HOT DIP GALVANIZED PER ASTM A123.
5. PART NUMBERING:
 - L-868 8" DIA: MMC PN IS 88F(T)
 - L-868 12" DIA: MMC PN IS 128F(T)
 - L-868 15" DIA: MMC PN IS 158F(T)
 WHERE (T) IS THE THICKNESS TO ORDER
 EX. 12" DIA. L-868, 3/4" THICK: 128F0075

TOLERANCES UNLESS SHOWN
 FRACTIONAL $\pm 1/32"$
 DECIMAL $\pm .03$
 ANGLES $\pm 0^\circ 30'$

DWN: DOUG F.

DATE: 8/10/2017

SCALE: NTS

SHEET 1 OF 1

L-868 FLANGE RING



MILLERBERND

622 6TH ST. SO.
 WINSTED, MN
 55395

8F