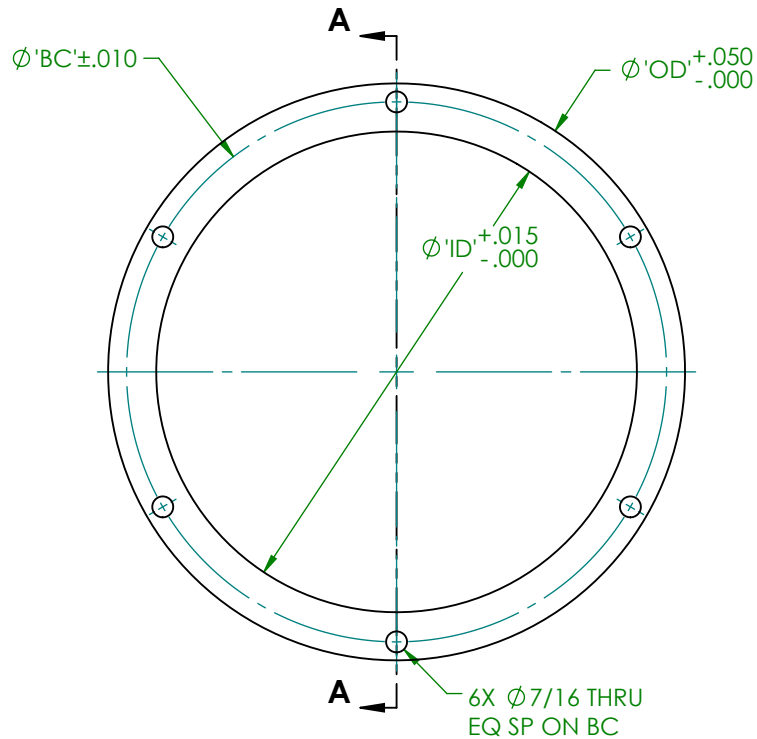




SECTION A-A

NOTE:

1. 'T'= THICKNESS IN SIXTEENTHS FROM 1/16" TO 1 15/16". SPECIFY WHEN ORDERING.
2. (6) 3/8-16 UNC STAINLESS STEEL HEX HEAD BOLTS ARE SHIPPED WITH L-868 SPACER. BOLT LENGTH IS BASED ON AND IS SUITABLE FOR THE THICKNESS OF THE SPACER ORDERED. IF SPACER RING IS TO BE STACKED UNDER A FLANGE RING, THE FLANGE RING THICKNESS MUST BE ACCOUNTED FOR IN BOLT LENGTH DETERMINATION TO PROVIDE A MINIMUM OF 1/2" THREAD ENGAGEMENT.
3. MATERIAL-ASTM A36 STEEL
4. FINISH-HOT DIP GALVANIZED PER ASTM A123.
5. PART NUMBERING:
 - L-868 8" DIA: MMC PN IS 88S(T)
 - L-868 12" DIA: MMC PN IS 128S(T)
 - L-868 15" DIA: MMC PN IS 158S(T)
 WHERE (T) IS THE THICKNESS TO ORDER
 EX. 12" DIA. L-868, 1 1/4" THICK: 128S0125

FAA TYPE	NOM DIA	'OD'	'BC'	'ID'
L-868A	8"	8.000	7.250	6.500
L-868B	12"	12.000	11.250	10.000
L-868C	15"	15.000	14.250	13.000

TOLERANCES UNLESS SHOWN
 FRACTIONAL $\pm 1/32"$
 DECIMAL $\pm .03$
 ANGLES $\pm 0^\circ 30'$

DWN: DOUG F.

DATE: 8/10/2017

SCALE: NTS

SHEET 1 OF 1

L-868 SPACER RING, $\phi 8"$, $\phi 12"$ & $\phi 15"$



MILLERBERND 622 6TH ST. SO.
 WINSTED, MN
 55395

8S