



NOTE:

1. 'T'= THICKNESS, SPECIFY WHEN ORDERING. 3/4" THICK IS STANDARD.
2. 30° IS THE TYPICAL ORIENTATION. IF A DIFFERENT ORIENTATION IS REQUIRED, IT MUST BE SPECIFIED WHEN ORDERING.
3. (6) 3/8-16 UNC X 1 1/4" LG STAINLESS STEEL HEX HEAD BOLTS AND CEC LOCK WASHERS ARE SHIPPED WITH L-867 TO L-868 CONVERSION RING.
4. MATERIAL-ASTM A36 STEEL. STAINLESS STEEL IS AVAILABLE AS AN OPTION; SPECIFY WHEN ORDERING.
5. CARBON STEEL RINGS ARE HOT DIP GALVANIZED PER ASTM A123.
6. THIS PRODUCT IS CERTIFIED PER FAA ADVISORY CIRCULAR AC150/5345-42 (CURRENT REV).

SECTION A-A

FAA TYPE	NOM DIA	MMC TYPE	'OD'	'IBC'	'OBC'	'ID'
L-868A	8"	88CR	9.000	6.250	7.250	5.250
L-868B	12"	128CR	12.000	10.250	11.250	9.250
L-868C	15"	158CR	15.000	13.250	14.250	12.375

DWN: DOUG F.	CONVERSION RING, L-867 TO L-868		
DATE: 7/24/2017			
SCALE: NTS		622 6TH ST. SO. WINSTED, MN 55395	8CR
SHEET 1 OF 1			